

Test Report

No. SDHL1703004001OT

Date: Mar.27, 2017

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CHEUNG KEE CANVAS LTD
G/F, 352, RECLAMATION STREET, KOWLOON, HONG KONG.


The following sample(s) was / were submitted and identified on behalf of the client as:

Sample Description : WELDING BLANKET
 SGS Ref. No. : AJFS1703000586FF
 Style / Item No. : CK 476 WELDING BLANKET
 Sample Receiving Date : Mar.16, 2017
 Test Performing Date : Mar.16, 2017 to Mar.23, 2017

Test Result Summary

Test(s) Requested	Result(s)	Comments
BS 476 Part 7:1997+AC: 2014 "Fire tests on building materials and structures Part 7: Method of test to determine the classification of the surface spread of flame of products".	See attached sheet	/
For further details, please refer to the following page(s)		

Signed for and on behalf of
Shunde Branch
SGS-CSTC Co., Ltd.


Jack Yao
Approved signatory

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Test conducted

This test was performed in accordance with the procedure specified in BS 476 Part 7:1997+AC: 2014 "Fire tests on building materials and structures Part 7. Method of test to determine the classification of the surface spread of flame of products".

I. Sample details

Sample description	WELDING BLANKET
Thickness	About 0.8mm
Color	Black
Specimen size	About 885mm×270mm

II. Test details

Conditioning of specimens:	Prior to testing, the sample was conditioned to constant mass at a temperature of 23 ± 2 °C, and a relative humidity of 50 ± 10 %, and maintained in this condition until required for testing.
Exposed Face:	One surface

Irradiance along horizontal reference line on the calibration board

Distance along reference line from inside edge of specimen holder	Irradiance kW/m ²		
	mm	Specified	Min.
75	32.5	32.0	33.0
225	21.0	20.5	21.5
375	14.5	14.0	15.0
525	10.0	9.5	10.5
675	7.0	6.5	7.5
825	5.0	4.5	5.5

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III. Test results

SPECIMEN No.	1	2	3	4	5	6
Distance (mm)	Time to travel to indicated distance (minutes :seconds)					
75	00:25	00:23	00:26	00:25	00:25	00:23
165	--	--	--	--	--	--
190	--	--	--	--	--	--
215	--	--	--	--	--	--
240	--	--	--	--	--	--
265	--	--	--	--	--	--
290	--	--	--	--	--	--
375	--	--	--	--	--	--
455	--	--	--	--	--	--
500	--	--	--	--	--	--
520	--	--	--	--	--	--
600	--	--	--	--	--	--
675	--	--	--	--	--	--
710	--	--	--	--	--	--
750	--	--	--	--	--	--
785	--	--	--	--	--	--
825	--	--	--	--	--	--
Maximum distance traveled at 1.5 minutes (mm)	100	105	100	100	105	110
Maximum distance traveled during the whole test (mm)	100	105	100	100	105	110
Time to reach maximum distance traveled	00:31	00:30	00:32	00:30	00:30	00:31

Note: 1. "--" Not reached the reference line

- Six specimens are usually tested. If the test on any specimen is deemed to be invalid, as defined in the standard, it is permissible for up to a maximum of nine specimens to be tested in order to obtain the six valid test results.

The classification limits specified in BS 476-7:1997+AC: 2014 are given in Appendix 1.

Observations during test: None

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Criteria for classification:

If the prefix "D" or suffix "R" or "Y" is included in the classification, this indicates that the results should be treated with caution. An explanation of the reason for prefix and suffixes is given in Appendix 2

Appendix 1 Classification of spread of flame

Classification	Spread of flame at 1.5 min		Final spread of flame	
	Limit (mm)	Limit for one specimen in sample(mm)	Limit (mm)	Limit for one specimen in sample(mm)
Class 1	165	165+25	165	165+25
Class 2	215	215+25	455	455+25
Class 3	265	265+25	710	710+25
Class 4	Exceeding the limits for class 3			

Appendix 2 Explanation of prefix and suffixes which may be added to the classification

1. A suffix R is added to the classification if more than six specimens are required in order to obtain six valid test results (e.g. class 2R).
2. A prefix D is added to the classification of any product which does not conform to the surface characteristics specified in the standard and has therefore been tested in a modified form (e.g. class D3).
3. A suffix Y shall be added to the classification if any softening and/or other behaviour that may affect the flame spread occurs.

Classification: In accordance with the class definitions given in BS 476 Part 7:1997+AC: 2014, the tested sample is classified as **Class 1**.

Statements:

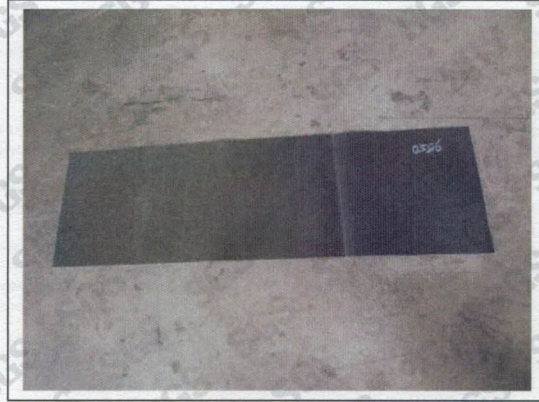
The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test. They are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

The test results relate only to the specimens of the product in the form in which were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product, which is supplied or used, is fully represented by the specimens, which were tested.

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Photo Appendix:



Remark: This test was subcontracted to SGS other qualified subcontractor.

End of Report

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